








## Operating Instructions ID 1322444-90 Ver00 07/2020 for VT 121 ID 1249466-01

<b>de</b>	<b>Addendum</b>  Die Informationen des Addendums ergänzen oder ersetzen Informationen der Installationsanleitung und der Betriebsanleitung. Alle übrigen Informationen dieser Anleitungen behalten ihre Gültigkeit. Das Addendum hat die höchste Priorität beim Lesen.	<b>en</b>	<b>Addendum</b>  The information in the addendum supplements or replaces information in the Installation Instructions and in the Operating Instructions. All other information contained in these Instructions remains valid. The addendum has the highest priority.
<b>fr</b>	<b>Addendum</b>  Les informations contenues dans l'addendum complètent ou remplacent les informations qui figurent dans le Guide d'installation et le Manuel d'utilisation. Toutes les autres informations contenues dans ces documents conservent leur validité. L'addendum doit être lu en priorité.	<b>it</b>	<b>Addendum</b>  Le informazioni dell'Addendum integrano o sostituiscono le informazioni contenute nelle Istruzioni di installazione e nel Manuale di istruzioni. Tutte le restanti informazioni di questi due testi rimangono valide. L'Addendum deve essere letto assolutamente prima degli altri due testi.
<b>es</b>	<b>Apéndice</b>  La información del apéndice reemplaza o complementa la información de las instrucciones de instalación y del modo de empleo. Cualquier otra información de estas instrucciones mantiene su validez. El apéndice tiene la más alta prioridad en el momento de iniciar la lectura.		

## Changes to the Operating Instructions

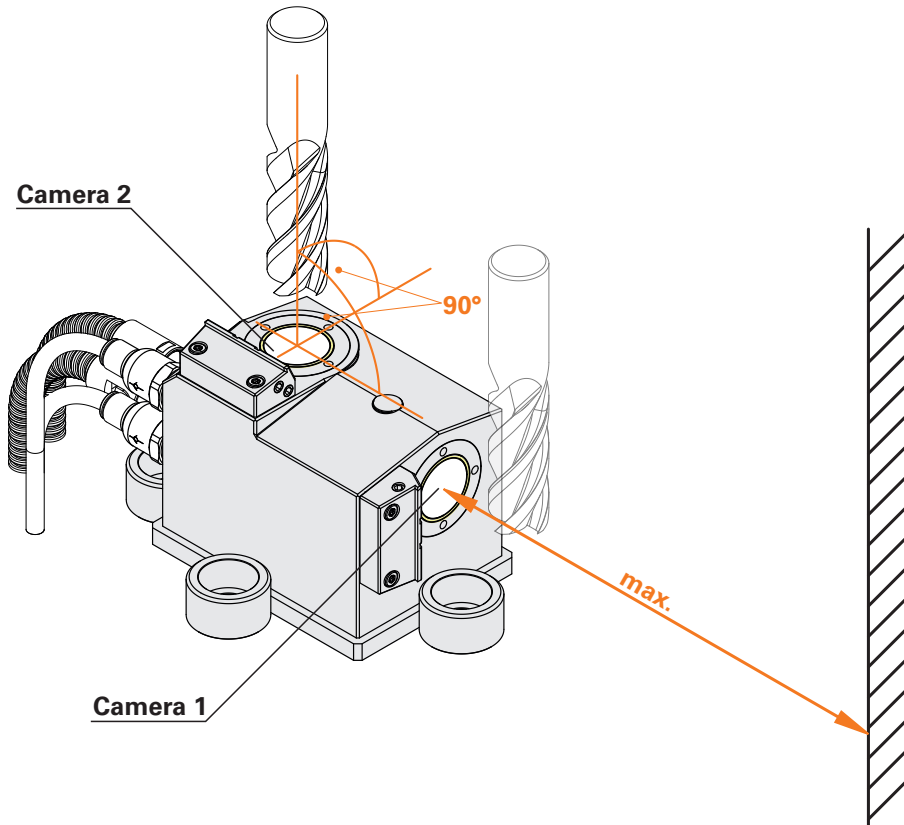
The Operating Instructions VT 121 with ID 1322444-90 from July 2020 has been changed.

The following items have been changed:

## Changes to Chapter 4 Mounting

### Additional information to Chapter 4.2 Mounting the product

- Align the mounting surface and the camera system as perpendicularly as possible with respect to the tool axis
- Ensure sufficient distance between the camera system and the limit switches in its proximity
- Keep the distance between the camera 1 and the machine wall as large as possible



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# HEIDENHAIN

## DR. JOHANNES HEIDENHAIN GmbH

Dr.-Johannes-Heidenhain-Straße 5

83301 Traunreut, Germany

☎ +49 8669 31-0

☎ +49 8669 32-5061

E-mail: [info@heidenhain.de](mailto:info@heidenhain.de)

**Technical support** ☎ +49 8669 32-1000

**Measuring systems** ☎ +49 8669 31-3104

E-mail: [service.ms-support@heidenhain.de](mailto:service.ms-support@heidenhain.de)

**NC support** ☎ +49 8669 31-3101

E-mail: [service.nc-support@heidenhain.de](mailto:service.nc-support@heidenhain.de)

**NC programming** ☎ +49 8669 31-3103

E-mail: [service.nc-pgm@heidenhain.de](mailto:service.nc-pgm@heidenhain.de)

**PLC programming** ☎ +49 8669 31-3102

E-mail: [service.plc@heidenhain.de](mailto:service.plc@heidenhain.de)

**APP programming** ☎ +49 8669 31-3106

E-mail: [service.app@heidenhain.de](mailto:service.app@heidenhain.de)

[www.heidenhain.de](http://www.heidenhain.de)